



INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification ⁵ : C07D 307/32, 307/58 C07C 59/48, A61K 31/34	A1	(11) International Publication Number: WO 93/22304 (43) International Publication Date: 11 November 1993 (11.11.93)
(21) International Application Number: PCT/EP93/01071 (22) International Filing Date: 29 April 1993 (29.04.93) (30) Priority data: 9209628.8 5 May 1992 (05.05.92) GB (71) Applicant (for all designated States except US): SMITH-KLINE BEECHAM PLC [GB/GB]; New Horizons Court, Brentford, Middlesex TW8 9EP (GB). (72) Inventors; and (75) Inventors/Applicants (for US only) : GRIBBLE, Andrew, Derrick [GB/GB]; GROOT, Pieter, Hendrik, Evert [NL/GB]; SHAW, Antony, Nicholas [GB/GB]; DOLLE, Roland, Ellwood [US/US]; SmithKline Beecham Pharmaceuticals, The Frythe, Welwyn, Hertfordshire AL6 9AR (GB).		(74) Agent: GIDDINGS, Peter, J.; SmithKline Beecham, Corporate Patents, Mundells, Welwyn Garden City, Hertfordshire AL7 1EY (GB). (81) Designated States: AU, BB, BG, BR, CA, CZ, FI, HU, JP, KR, KZ, LK, MG, MN, MW, NO, NZ, PL, RO, RU, SD, SK, UA, US, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG). Published <i>With international search report.</i>
(54) Title: PHENYLDERIVATE AS INHIBITORS OF ATP CITRATE LYASE (57) Abstract Novel phenyl derivatives, processes for their preparation and their use as medicaments are disclosed.		

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AT	Austria	FR	France	MR	Mauritania
AU	Australia	GA	Gabon	MW	Malawi
BB	Barbados	GB	United Kingdom	NL	Netherlands
BE	Belgium	GN	Guinea	NO	Norway
BF	Burkina Faso	GR	Greece	NZ	New Zealand
BG	Bulgaria	HU	Hungary	PL	Poland
BJ	Benin	IE	Ireland	PT	Portugal
BR	Brazil	IT	Italy	RO	Romania
CA	Canada	JP	Japan	RU	Russian Federation
CF	Central African Republic	KP	Democratic People's Republic of Korea	SD	Sudan
CG	Congo	KR	Republic of Korea	SE	Sweden
CH	Switzerland	KZ	Kazakhstan	SK	Slovak Republic
CI	Côte d'Ivoire	LI	Liechtenstein	SN	Senegal
CM	Cameroon	LK	Sri Lanka	SU	Soviet Union
CS	Czechoslovakia	LU	Luxembourg	TD	Chad
CZ	Czech Republic	MC	Monaco	TG	Togo
DE	Germany	MG	Madagascar	UA	Ukraine
DK	Denmark	ML	Mali	US	United States of America
ES	Spain	MN	Mongolia	VN	Viet Nam
FI	Finland				

PHENYLDERIVATE AS INHIBITORS OF ATP CITRATE LYASE

The present invention relates to certain novel compounds, processes and intermediates used in their preparation,
5 pharmaceutical compositions containing them and their use in therapy.

It is now widely accepted that treatment of even moderate type II hypercholesterolaemia results in a reduction in
10 mortality and morbidity due to coronary heart disease (CHD). Increased plasma concentrations of low density lipoprotein (LDL), the hallmark of type II hypercholesterolaemia are due to a variety of genetic and environmental factors resulting in increased LDL synthesis, decreased LDL catabolism or
15 combinations of both. Current therapies for treatment of hypercholesterolaemia are directed towards stimulation of LDL catabolism (bile acid sequestrants and HMGCoA reductase inhibitors) as well as inhibition of LDL synthesis (nicotinic acid and maxepa fish oil).

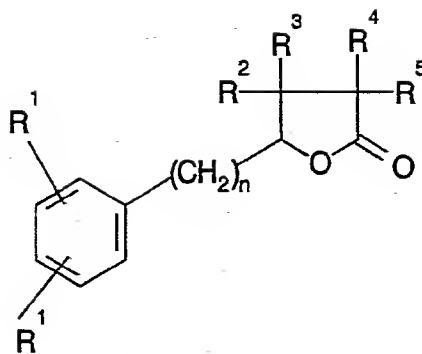
20

The present invention relates to a new class of compounds which are expected to be of use in the treatment of hyperlipidaemia and preventing the development of consequent disorders like atherosclerosis and pancreatitis, as well as
25 treatment of metabolic disorders like obesity. The compounds act by inhibition of the enzyme ATP citrate lyase, so inhibiting cholesterol synthesis and fatty acid synthesis resulting in lowered plasma cholesterol and triglyceride levels. In particular, it is expected that the compounds
30 will be particularly useful in the treatment of mixed hyperlipidaemia (type IIb).

The present invention therefore provides, in a first aspect, compounds of structure (I):

35

-2-



(I)

in which,

- 5 each group R¹ is independently a lipophilic and/or electron withdrawing group;
 n is 5 to 8; and
 either R² and R³ are both hydrogen, R⁴ is hydrogen or hydroxy and R⁵ is CH(R⁶)R⁷ in which R⁶ is hydrogen or
 10 hydroxy and R⁷ is a carboxyl group or a carboxylic acid ester group hydrolysable to a carboxyl group; or R⁴ is hydrogen and R⁵ is hydrogen or hydroxy, R² is hydroxy and R³ is a carboxyl group or a carboxylic acid ester group hydrolysable to a carboxyl group; or R² and R³ are hydrogen
 15 and R⁴ and R⁵ together form a group =C(R⁶)R⁷ in which R⁶ and R⁷ are as defined above,
 and salts thereof.

- The term "lipophilic and/or electron withdrawing group"
 20 refers to groups such as halogen, in particular chlorine, nitro, cyano, C₁₋₄alkanoyl, optionally substituted phenylC₁₋₄alkanoyl and fluorinated C₁₋₄alkyl such as trifluoromethyl. Other examples of such groups will be apparent to those skilled in the art. Suitable
 25 C₁₋₄alkanoyl groups include CH₃CO- and C₃H₇CO-. Suitable phenylC₁₋₄alkanoyl groups include, for example, phenylCO- (benzoyl).

- "Carboxylic acid ester groups hydrolysable to a carboxyl
 30 group" as defined for R³ and R⁷ include, for example, groups of formula CO₂R⁸ in which R⁸ is C₁₋₆alkyl, benzyl, acetoxymethyl and pivaloyloxymethyl; preferably C₁₋₆alkyl

such as methyl. Other examples of such groups will be apparent to those skilled in the art.

Suitably, each group R^1 is independently a lipophilic and/or electron withdrawing group. Preferably each group R^1 is the same and positioned in the 2,3- or 2,4-positions of the ring, in particular the 2,4-positions. More preferably each group R^1 is the same and is halogen, in particular chlorine in the 2,4-positions of the ring.

10

Suitably, n is 5 to 8, preferably 6 or 7.

Suitably, R^2 and R^3 are both hydrogen, R^4 is hydrogen or hydroxy and R^5 is $CH(R^6)R^7$ in which R^6 is hydrogen or hydroxy and R^7 is a carboxyl group or a carboxylic acid ester group hydrolysable to a carboxyl group; or R^4 is hydrogen and R^5 is hydrogen or hydroxy, R^2 is hydroxy and R^3 is a carboxyl group or a carboxylic acid ester group hydrolysable to a carboxyl group; or R^2 and R^3 are hydrogen and R^4 and R^5 together form a group $=C(R^6)R^7$ in which R^6 and R^7 are as defined above.

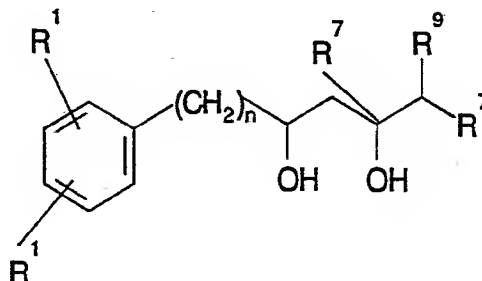
Preferably, R^2 and R^3 are both hydrogen, R^4 is hydroxy and R^5 is $CH(R^6)R^7$ in which R^6 is hydrogen and R^7 is a carboxyl group.

Suitable salts of the compounds of structure (I) include, for example, basic salts, those formed by reaction with an appropriate base. Such salts include, for example, the sodium and potassium salts which can be prepared by methods well known to those skilled in the art, for example, the sodium salts can be formed by reaction with sodium hydroxide in an aqueous or non-aqueous medium.

The compounds of structure (I) can be prepared by procedures analogous to those known in the art. In a further aspect, there is therefore provided a process for preparing a compound of structure (I) which comprises:

(a) for compounds of structure (I) in which R^2 and R^3 are both hydrogen, R^4 is hydrogen or hydroxy and R^5 is $CH(R^6)R^7$, lactonisation of a compound of structure (II):

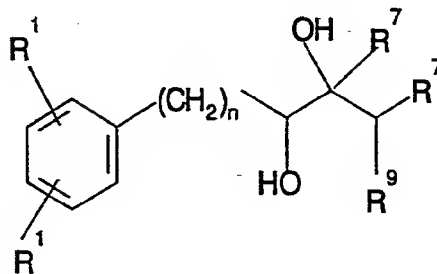
5



(II)

in which R^1 , R^7 and n are as described for structure (I),
 10 and R^9 is hydrogen or OR^{10} where R^{10} is hydrogen or C_{1-4} alkyl, or

(b) for compounds of structure (I) in which R^4 is hydrogen, R^5 is hydrogen or hydroxy, R^2 is hydroxy and R^3 is CO_2H or a
 15 group hydrolysable to CO_2H , lactonisation of a compound of structure (III):



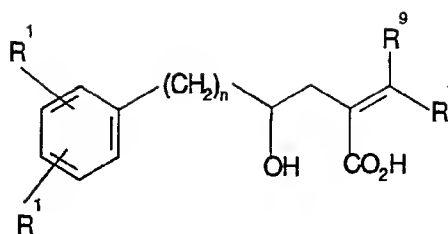
(III)

20

in which R^1 , R^7 and n are as described for structure (I),
 and R^9 is hydrogen or OR^{10} where R^{10} is hydrogen or C_{1-4} alkyl as defined above, or

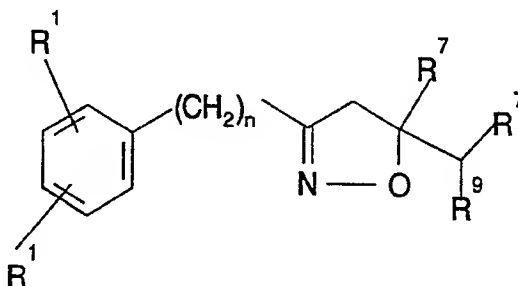
25 (c) for compounds in which R^2 and R^3 are hydrogen, and R^4 and R^5 together form a group $=CR^6R^7$ in which R^6 and R^7 are as described for structure (I), lactonisation of a compound of structure (IV):

-5-



(IV)

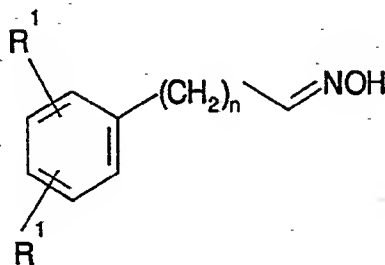
- 5 in which R^1 , R^7 and n are as described for structure (I),
 and R^9 is hydrogen or OR^{10} where R^{10} is hydrogen or
 C_{1-4} alkyl, and optionally thereafter,
- ° removing any protecting groups
 - ° forming a salt.
- 10
- The lactonisation of a compound of structure (II) can be
 carried out in a suitable solvent in the presence of an acid
 catalyst at a temperature of between ambient, and the
 boiling point of the solvent used, for as long as is
 15 required for reaction to go to completion. For example,
 the reaction can be carried out in tetrahydrofuran, in the
 presence of aqueous hydrochloride acid at a temperature of
 about 60°C until reaction is complete. Alternative
 solvent systems and suitable acids will be apparent to those
 20 skilled in the art, for example the reaction can be carried
 out in a non-aqueous solvent such as diethyl ether or
 tetrahydrofuran, in the presence of acid (for example
 sulphuric acid) impregnated silica gel as a catalyst.
- 25 The intermediate compounds of structure (II) can be prepared
 by reduction of compounds of structure (V):



(V)

in which R^1 , n , R^7 and R^9 are as described for structure (II). Suitable conditions for the reduction include hydrogenation over a suitable catalyst, in particular Raney nickel, in the presence of an acid such as hydroboric acid, in a suitable solvent such as a C_{1-4} alkanol, in particular methanol, followed by reduction of the resulting intermediate ketone with, for example, sodium borohydride in the presence of cerium chloride in a suitable solvent such as a C_{1-4} alkanol, in particular methanol or, preferably, sodium acetoxyborohydride (prepared in situ from sodium borohydride in acetic acid, or commercially available) in acetic acid as solvent.

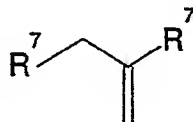
The compounds of structure (V) can be prepared from compounds of structure (VI):



20

(VI)

in which R^1 and n are as described for structure (II), by reaction with a compound of structure (VII):



25

(VII)

in which R^7 is as described for structure (V). Suitable reaction conditions will be apparent to persons skilled in the art, for example, by reaction in a non-aqueous solvent,

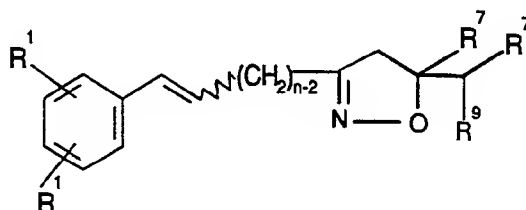
30

-7-

such as dichloromethane in the presence of aqueous sodium hypochlorite and triethylamine.

The compounds of structure (VI) can themselves be prepared from commercially available starting materials as described in the specific examples herein.

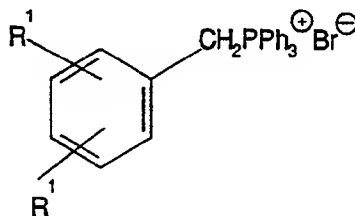
Alternatively, the compounds of structure (II) can be prepared by reduction of the compounds of structure (VIII):



(VIII)

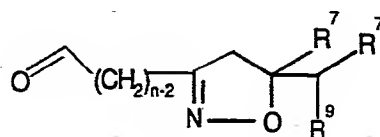
in which R^1 , n , R^7 and R^9 are as described for structure (II). Suitable conditions include, for example, hydrogenation over a suitable catalyst, in particular Raney nickel, in the presence of an acid such as hydroboric acid, in a suitable solvent such as a C_{1-4} alkanol, in particular methanol, followed by hydrogenation over a noble metal catalyst such as platinum oxide, and then reduction of the intermediate ketone so formed with, for example, sodium borohydride in acetic acid.

Compounds of structure (VIII) can, themselves, be prepared by reaction of a compound of structure (IX):



(IX)

in which R¹ is as described for structure (I), with a compound of structure (X):

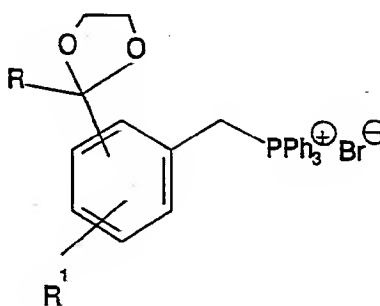


5

(X)

in which n , R^7 and R^9 are as described for structure (V).

10 Suitable reaction conditions will be apparent to those skilled in the art and include, for example, Wittig reaction conditions, using, for example, a suitable base such as sodium hydride, in a suitable solvent such as dimethyl sulphoxide, as hereinafter described. The compounds of
15 structure (IX) can be prepared by standard procedures for the preparation of Wittig reagents. It will be appreciated by those skilled in the art that in the preparation of compounds of structure (I) in which at least one of the groups R¹ is an alkanoyl or optionally substituted
20 phenylalkanoyl group, a keto protected form of the structure (IX) is used, that is to say, a compound of structure (IXA):



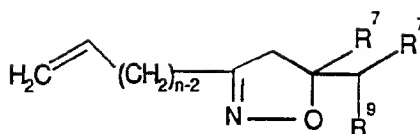
(IXA)

25

in which R is C₁₋₄alkyl or phenyl and R¹ is as described for structure (I).

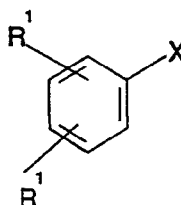
Alternatively, the compounds of structure (VIII) can be
30 prepared by reaction of a compound of structure (XI):

-9-



(XI)

- 5 in which n , R^7 and R^9 are as described for structure (II),
with a compound of structure (XII):



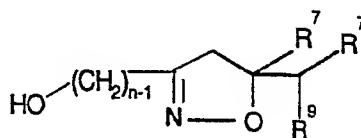
(XII)

- 10 in which R^1 is as described for structure (I) and X is
halogen, in particular iodine.

- The reaction between a compound of structure (XI) and a
15 compound of structure (XII) can be carried out under Heck
conditions as hereinafter described.

- Compounds of structure (XI) can be prepared from compounds
of structure (X) by reaction, for example, under Wittig
20 conditions, using a suitable base such as sodium hydride, in
a suitable solvent such as dimethyl sulphoxide as
hereinafter described.

- The compounds of structure (X) can be prepared from the
25 compounds of structure (XIII):

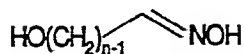


(XIII)

- 30 in which n , R^7 and R^9 are as described for structure (VI),
under Swern oxidation conditions as hereinafter described.

-10-

Compounds of structure (XIII) can be prepared from the corresponding compounds of structure (XIV):

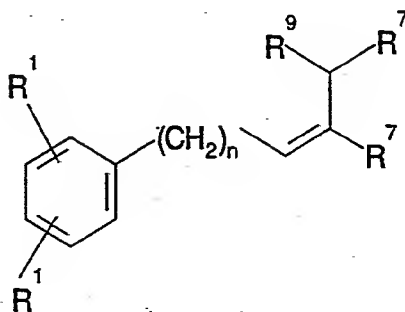


(XIV)

in which n is as described for structure (I) by reaction with a compound of structure (VII) as hereinbefore described for the reaction between a compound of structure (VI) and a compound of structure (VII). Compounds of structure (XIV) can be prepared by procedures known to those skilled in the art, for example the compound of structure (XIV) in which n is 6 can be prepared from ϵ -caprolactone (commercially available) as hereinafter described.

The lactonisation of a compound of structure (III) can be carried out under standard conditions, for example as described above for the lactonisation of compounds of structure (II).

The intermediate compounds of structure (III) can themselves be prepared from compounds of structure (XV):

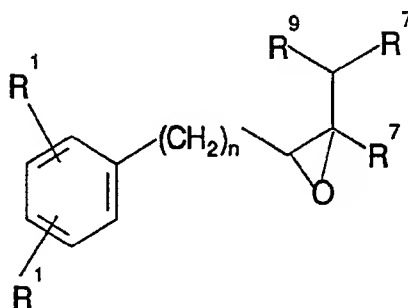


(XV)

in which R^1 , n, R^7 and R^9 are as described for structure (III), by reaction, for example, with osmium tetroxide, N-methylmorpholine N-oxide in aqueous acetone as a solvent.

-11-

Alternatively, compounds of structure (III) can be prepared by ring-opening of an epoxide of formula (XVI):

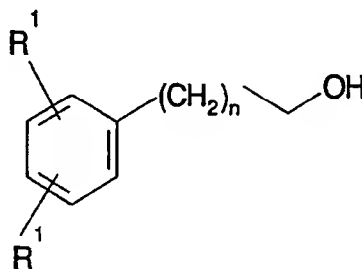


(XVI)

in which R^1 , R^2 , n , R^7 and R^9 are as described for structure (III).

The compounds of structure (XVI) can themselves be prepared by epoxidation of compounds of structure (XV) under standard conditions.

The compounds of structure (XV) can be prepared from compounds of structure (XVII):



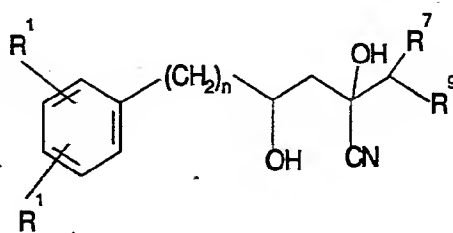
(XVII)

in which R^1 and n are as described for structure (XV) by, for example, oxidation under standard conditions, followed by reaction under Wittig conditions.

The compounds of structure (XVII) can be prepared from commercially available starting materials, using standard procedures as described herein in the specific examples.

Lactonisation of compounds of structure (IV) can be carried out under standard conditions as hereinbefore described for the lactonisation of the compounds of structure (II) and (III).

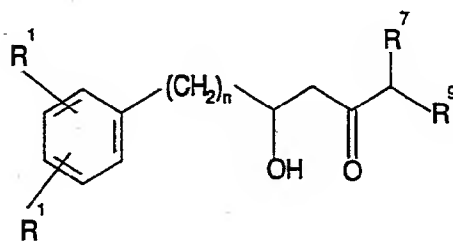
Compounds of structure (IV) can be prepared from the corresponding compounds of structure (XVIII):



(XVIII)

in which R^1 , n , R^7 and R^9 are as described for structure (IV) by, for example, dehydration and hydrolysis using aqueous acid such as hydrochloric acid.

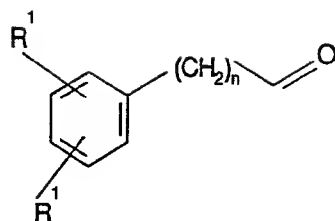
Compounds of structure (XVIII) can be prepared from the corresponding compounds of structure (XIX):



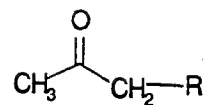
(XIX)

in which R^1 , n , R^7 and R^9 are as described for structure (XVIII) by reaction, for example, with hydrogen cyanide.

Compounds of structure (XIX) can be prepared from compounds of structure (XX) and (XXI) under standard conditions as will be apparent to those skilled in the art.



(XX)



(XXI)

5

Compounds of structure (XX) and (XXI) are commercially available or can be prepared by standard techniques.

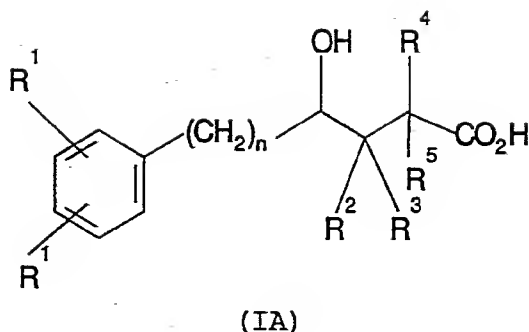
10 The intermediate compounds of structures (II), (III), (IV), (V), (VI), (VIII), (IX), (IXA), (X), (XI), (XIII), (XIV), (XV), (XVI), (XVII), (XVIII), (XIX) and (XX) are themselves novel and form a further aspect of the invention.

15 It will be appreciated that the compounds of structure (I) contain one or more asymmetric carbon atoms and are thus optically active compounds. As such, these compounds can exist as two (or more) optical isomers (enantiomers). Both the pure enantiomers, racemic mixtures (50% of each enantiomer thereof) and unequal mixtures of the two are
20 included within the scope of the present invention. Further, all diastereomeric forms possible (pure enantiomers and mixtures thereof) are within the scope of the invention.

25 Pure enantiomers of the individual compounds claimed herein are obtained by resolution of mixtures using standard techniques, for example, via salt formation using, for example, D-(-)-threo-2-amino-1-(4-nitrophenyl)propan-1,3-diol as hereinafter described.

30 In addition, it will be apparent that the lactone form of structure (I) can also exist in the form of its open-chain equivalent of structure (IA) as follows:

-14-



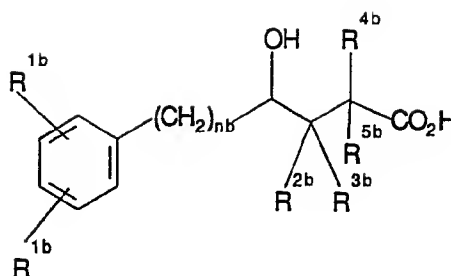
The present invention is intended to cover both of these
 5 forms in which R^1 , n , R^2 , R^3 , R^4 and R^5 are as described for
 structure (I).

It will, of course, be appreciated that the lactone forms of
 structure (I) can be converted to the open chain forms (IA)
 10 under standard hydrolysis conditions.

Furthermore, it will be apparent that the compounds of
 structure (IA) in which R^2 and R^3 are both hydrogen, R^4 is
 hydrogen or hydroxy and R^5 is $CH(R^6)R^7$ in which R^6 is
 15 hydrogen or hydroxy and R^7 is a carboxyl group, can also
 exist in their corresponding 6-membered lactone ring form.
 Such 6-membered ring forms are also intended to be within
 the scope of the present invention.

20 Whilst the compounds of structure (I) are represented as
 lactone structures, it is believed that in vivo, that is to
 say on administration to subjects, the compounds convert to
 the open-chain form, and any carboxylic acid ester groups
 present convert to free carboxyl groups, and it is this open
 25 chain hydrolysed form in which the compounds bind to the ATP
 citrate lyase enzyme and exhibit the activity claimed
 herein. The active form of the compounds of structure (I)
 is therefore believed to be the structure (IB)

-15-



(IB)

in which each group R^{1b} is independently a lipophilic and/or
 5 electron withdrawing group;
 n^b is 5 to 8; and
 either R^{2b} and R^{3b} are both hydrogen, R^{4b} is hydrogen or
 hydroxy and R^{5b} is $CH(R^{6b})CO_2H$ in which R^{6b} is hydrogen or
 hydroxy; or R^{4b} is hydrogen and R^{5b} is hydrogen or hydroxy,
 10 R^{2b} is hydroxy and R^{3b} is CO_2H ; or R^{2b} and R^{3b} are hydrogen
 and R^{4b} and R^{5b} together form a group $=C(R^{6b})CO_2H$, and
 pharmaceutically acceptable salts thereof.

The compounds of structure (IB) and the pharmaceutically
 15 acceptable salts thereof have been found to be inhibitors of
 the enzyme ATP citrate lyase and, as such, are expected to
 be of use in medicine in the treatment of elevated serum
 cholesterol and triglyceride levels in mammals, including
 humans. In a still further aspect, the present invention
 20 therefore provides inhibitors of the enzyme ATP citrate
 lyase for use in therapy, in particular for lowering serum
 triglyceride and cholesterol levels in the treatment of
 mixed hyperlipidaemia (type (II)b). More particularly, the
 present invention provides compounds of structure (IB) and
 25 their pharmaceutically acceptable salts, for use in therapy,
 in particular for lowering serum triglyceride and
 cholesterol levels in the treatment of mixed hyperlipidaemia
 (Type (II)b). In addition, the compounds, that is to say,
 inhibitors of ATP citrate lyase, in particular the compounds
 30 of structure (IB), are expected to exhibit a beneficial
 effect in preventing the development of consequent disorders
 like atherosclerosis and pancreatitis as well as the
 treatment of metabolic disorders like obesity.

In therapeutic use, the compounds of the present invention are usually administered in a standard pharmaceutical composition. The present invention therefore provides, in
5 a further aspect, pharmaceutical compositions comprising a compound of structure (I) or a pharmaceutically acceptable salt thereof and a pharmaceutically acceptable carrier.

The compounds of structure (I) and their pharmaceutically
10 acceptable salts which are active when given orally can be formulated as liquids, for example, syrups, suspensions or emulsions, tablets, capsules and lozenges.

A liquid formulation will generally consist of a suspension
15 or solution of the compound or pharmaceutically acceptable salt in a suitable liquid carrier(s), for example, ethanol, glycerine, non-aqueous solvent, for example, polyethylene glycol, oils, or water with a suspending agent, preservative, flavouring or colouring agent.

20 A composition in the form of a tablet can be prepared using any suitable pharmaceutical carrier(s) routinely used for preparing solid formulations. Examples of such carriers include magnesium stearate, starch, lactose, sucrose and
25 cellulose.

A composition in the form of a capsule can be prepared using routine encapsulation procedures. For example, pellets
containing the active ingredient can be prepared using
30 standard carrier and then filled into a hard gelatin capsule; alternatively, a dispersion or suspension can be prepared using any suitable pharmaceutical carrier(s), for example, aqueous gums, celluloses, silicates or oils and the dispersion or suspension then filled into a soft gelatin
35 capsule.

Typical parenteral compositions consist of a solution or suspension of the compound or pharmaceutically acceptable

salt in a sterile aqueous carrier or parenterally acceptable oil, for example, polyethylene glycol, polyvinyl pyrrolidone, lecithin, arachis oil or sesame oil. Alternatively, the solution can be lyophilised and then
5 reconstituted with a suitable solvent just prior to administration.

A typical suppository formulation comprises a compound of formula (I), or a pharmaceutically acceptable salt thereof,
10 which is active when administered in this way, with a binding and/or lubricating agent such as polymeric glycols, gelatins or cocoa butter or other low melting vegetable or synthetic waxes or fats.

15 Preferably, the composition is in unit dose form such as a tablet or capsule.

Each dosage unit for oral administration contains preferably from 1 to 250mg (and for parenteral administration contains
20 preferably from 0.1 to 25mg) of a compound of the formula (I) or a pharmaceutically acceptable salt thereof calculated as the free base.

The present invention also provides a method of lowering
25 serum triglyceride and cholesterol levels which comprises administering to a mammal in need thereof an effective amount of an inhibitor of the enzyme ATP citrate lyase; and a method of lowering serum triglyceride and cholesterol levels which comprises administering to a subject in need
30 thereof, an effective amount of a compound of structure (I) or (IB), or a pharmaceutically acceptable salt thereof.

The daily dosage regimen for an adult patient may be, for example, an oral dose of between 1mg and 1000mg, preferably
35 between 1mg and 250mg, or an intravenous, subcutaneous, or intramuscular dose of between 0.1mg and 100mg, preferably between 0.1mg and 25mg, of the compound of formula (I) or a pharmaceutically acceptable salt thereof calculated as the

-18-

free base, the compound being administered 1 to 4 times per day. Suitably, the compounds will be administered for a period of continuous therapy, for example, for a week or more.

5

In addition, the compounds of the present invention can be co-administered (together or sequentially) with further active ingredients, for example and other hypercholesterolaemic agents such as bile acid sequestrants, ACAT inhibitors and other drugs for the treatment of cardiovascular disease.

10

The following examples illustrate the invention. Temperatures are recorded in degrees centigrade.

15

Example 1

± (3R*,5S*) 3-Carboxy-11-(2,4-dichlorophenyl)-3,5-dihydroxyundecanoic acid, disodium salt

5

(a) Methyl 7-(2,4-Dichlorophenyl)-6-heptenoate

Sodium hydride (60% dispersion in oil, 14.8g, 369.4mmol) was washed with petroleum ether 40-60°C, then heated to 80°C in
10 dimethyl sulphoxide (180ml) under argon until gas evolution ceased. The solution was cooled to 0°C in an ice-bath, and a solution of 5-carboxypentyltriphenylphosphonium bromide (82.4g, 180.2mmol) in dimethylsulphoxide (380ml) was added. The solution was stirred for 0.5h at room temperature, then
15 cooled to 0°C. A solution of 2,4-dichlorobenzaldehyde (31.5g, 180.2mmol) in dimethylsulphoxide (80ml) was added, and the mixture stirred at room temperature for 1h, then poured into aqueous HCl. This mixture was extracted with ether. All extracts were washed with water, saturated
20 aqueous NaCl and dried over MgSO₄. The solvent was removed under vacuum.

Concentrated H₂SO₄ (2ml) was added to a solution of the residue in methanol (300ml), and this was stirred at room
25 temperature for 15h. Saturated aqueous NaHCO₃ was added until pH neutral and solvent was removed under vacuum. The residue was partitioned between aqueous NaHCO₃ and ether. The ether layer was washed with aqueous HCl, water, saturated aqueous NaCl, and dried (MgSO₄). The solvent was
30 removed under vacuum, the residue extracted with 10% ether/petroleum ether 40-60°C, and the extracts filtered. The solvent was removed under vacuum, and the residue purified by chromatography on silica gel (10-30%
ether/petroleum ether 40-60°C) to give the title compound
35 (40.2g) as an oil, comprising a mixture of E and Z isomers, which was used without further purification.

(b) 7-(2,4-Dichlorophenyl)-6-hepten-1-ol

Di-isobutylaluminium hydride (1.0M in dichloromethane, 308ml, 308mmol) was injected into a stirred solution of methyl 7-(2,4-dichlorophenyl)-6-heptenoate (40.2g, 140mmol) in dichloromethane (200ml) at -78°C under argon. After 5 min, the solution was warmed to 0°C, stirred for 0.5h, then cooled again to -78°C. Water (102ml) was injected slowly, while allowing the mixture to warm to room temperature. When solid had precipitated, ethyl acetate (400ml) was added, then excess NaHCO₃, and the mixture stirred vigorously for 0.25h. The solids were filtered off, the solvent removed under vacuum, and the residue purified by chromatography on silica gel (30-70% ether/petroleum ether 40-60°C) to give the title compound (31.7g, 85%) as an oil, comprising a mixture of E and Z isomers.

(c) 7-(2,4-Dichlorophenyl)-1-heptanol

A solution of 7-(2,4-dichlorophenyl)-6-hepten-1-ol (31.7g, 122mmol) in methanol (150ml) was shaken under hydrogen (50psi) with platinum oxide (1.65g, added in portions) until no starting material could be detected by NMR spectroscopy. The catalyst was filtered off, and the solvent removed under vacuum. The residue was dissolved in ether, and the solution filtered through a pad of silica gel. The solvent was removed under vacuum to give the title compound (30.5g, 96%) as an oil.

(d) 7-(2,4-Dichlorophenyl)heptanaldoxime

Dimethylsulphoxide (15.2ml, 214mmol) was added slowly to a stirred solution of oxalyl chloride (9.35ml, 107mmol) in dichloromethane (150ml) at -78°C under argon. After 5 min, a solution of 7-(2,4-dichlorophenyl)-1-heptanol (20.0g, 76.6mmol) in dichloromethane (100ml) was added by cannula. After stirring 0.5h at -78°C, triethylamine (47ml, 337mmol) was injected. The mixture was stirred 5 min, allowed to warm

-21-

to room temperature, then poured into 1M aqueous NaHSO₄. The product was extracted with ether. The extracts were washed with water, saturated aqueous NaCl, then the solvent removed under vacuum.

5

A solution of the crude aldehyde in ether (120ml) was added to a stirred suspension of hydroxylamine hydrochloride (17.0g, 245mmol) in water (10ml) at 0°C, followed by aqueous Na₂CO₃ (2.7M, 50ml, 135mmol). The mixture was stirred at
10 room temperature for 2.5h, poured into water, and extracted with ether. The extracts were washed with water, saturated aqueous NaCl, and dried (MgSO₄). The solvent was removed under vacuum, and the residue purified by chromatography on silica gel (30-50% ether/petroleum ether 40-60°C) to give
15 the title compound (17.3g, 82%) as a mixture of E and Z isomers.

(e) ± 5-(Carbomethoxymethyl)-3-[6-(2,4-dichlorophenyl)-hexyl]-5-methoxycarbonyl-4,5-dihydroisoxazole

20

Aqueous NaOCl (2.0M, 340ml, 680mmol) and triethylamine (2.5ml, 18.0mmol) were added in 4 portions separately over 40h to a stirred solution of 7-(2,4-dichlorophenyl)-heptanaldoxime (17.3g, 63.1mmol), and dimethyl itaconate
25 (23.0g, 145mmol) in dichloromethane (200ml). The mixture was stirred vigorously at room temperature over this period, then poured into water and extracted with ether. The extracts were washed with water, saturated aqueous NaCl, and dried (MgSO₄). The solvent was removed under vacuum, and the
30 residue purified by chromatography on silica gel (30-60% ether/petroleum ether 40-60°C) to give the title compound (19.5g, 72%) as an oil.

(f) ± Methyl 11-(2,4-dichlorophenyl)-3-hydroxy-3-methoxycarbonyl-5-oxo-undecanoate
35

A solution of ± 5-(carbomethoxymethyl)-3-[6-(2,4-dichlorophenyl)hexyl]-5-methoxycarbonyl-4,5-dihydroisoxazole

-22-

(19.5g, 45.3mmol) and boric acid (8.39g, 136mmol) in methanol was shaken with Raney nickel (50% slurry in water, 8g) under hydrogen (50psi) at room temperature for 2h. The catalyst was removed by filtration, and most of the solvent removed under vacuum. The mixture was diluted with water, and extracted with ethyl acetate. The extracts were washed with water, saturated aqueous NaCl, and dried (MgSO₄). The solvent was removed under vacuum, and the residue purified by chromatography on silica gel (50-80% ether/petroleum ether 40-60°C) to give the title compound (16.7g, 85%) as an oil.

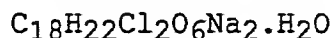
(g) \pm (3R*,5S*) 3-Carboxy-11-(2,4-dichlorophenyl)-3,5-dihydroxyundecanoic acid, disodium salt

15

Sodium borohydride (1.47g, 38.8) was added in portions to a stirred solution of \pm methyl 11-(2,4-dichlorophenyl)-3-hydroxy-3-methoxycarbonyl-5-oxo-undecanoate (16.0g, 36.9mmol) and cerium (III) chloride heptahydrate (14.4g, 38.8mmol) in methanol (200ml) at 0°C. The solution was stirred for 0.5h, then quenched with aqueous HCl. The mixture was diluted with water, and extracted with ether. The extracts were washed with water, saturated aqueous NaCl, dried (MgSO₄), and the solvent removed under vacuum.

Aqueous NaOH (1.5M, 100ml, 150mmol) was added to a stirred solution of the crude hydroxy ester in ethanol (100ml) at 0°C. The mixture was stirred for 4h, diluted with ethanol (200ml), and filtered. The solid was recrystallised (aqueous ethanol) to give the title compound (11.9g, a monohydrate, 69%) as a white solid, m.p. indeterminate.

30



Found C 46.03%, H 5.20%

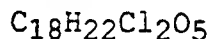
35 Requires C 46.07%, H 5.15%.

Example 2

**± (3R*,5S*) 3-Carboxymethyl-5-[6-(2,4-dichlorophenyl)hexyl]-
3-hydroxytetrahydrofuran-2-one**

5

A mixture of ± (3R*,5S*) 3-carboxy-11-(2,4-dichlorophenyl)-
3,5-dihydroxyundecanoic acid, disodium salt (11.8g,
25.1mmol), aqueous HCl (3M, 200ml), and tetrahydrofuran
(200ml) was heated at 60°C for 6h, then cooled. Most of the
10 tetrahydrofuran was removed under vacuum. The residual
mixture was diluted with water, and extracted with ether.
The extracts were washed with water, saturated aqueous NaCl,
and dried (MgSO₄). The solvent was removed under vacuum, and
the residue recrystallised (ether/petroleum ether 40-60°C)
15 to give the title compound (8.80g, 90%) as a white solid,
m.p. 77-79°C.



20 Found C 55.34%, H 5.64%
Requires C 55.54%, H 5.70%.

Example 3

25 **± (E)-3-Carboxy-11-(2,4-dichlorophenyl)-5-hydroxy-2-
undecenoic acid**

(a) ± Methyl 11-(2,4-dichlorophenyl)-5-hydroxy-3-oxo-
undecanoate

30

Dimethylsulphoxide (0.381ml, 5.36mmol) was injected dropwise
into a stirred solution of oxalyl chloride (0.234ml,
2.68mmol) in dichloromethane (4ml) at -78°C under argon.
After 5 min, a solution of 7-(2,4-dichlorophenyl)-1-heptanol
35 (see example 1, 500mg, 1.91mmol) in dichloromethane (4ml)
was added by cannula. The mixture was stirred for 0.5h, then
triethylamine (1.17ml, 8.40mmol) added. The reaction was
allowed to warm to room temperature, then poured into

aqueous NaHSO_4 . The mixture was extracted with ether, and the extracts washed with water, saturated aqueous NaCl , and dried (MgSO_4). The solvent was removed under vacuum.

- 5 Methyl acetoacetate (0.247ml, 2.29mmol) was added dropwise to a stirred suspension of sodium hydride (61mg, 2.52mmol) in tetrahydrofuran (2ml) at 0°C under argon. The solution was stirred 0.5h at room temperature, cooled to 0°C , and n-butyllithium (2.5M in hexanes, 1.01ml, 2.52mmol) injected.
- 10 This solution was stirred 0.25h at room temperature, cooled to -78°C , and a solution of the crude aldehyde in tetrahydrofuran (3ml) added. The mixture was stirred for 0.3h at -78°C , allowed to warm to room temperature, then poured into aqueous NaHSO_4 , and extracted with ether. The
- 15 extracts were washed with water, saturated aqueous NaCl , and dried (MgSO_4). The solvent was removed under vacuum, and the residue purified by chromatography on silica gel (60-100% ether/petroleum ether $40-60^\circ\text{C}$) to give the title compound (563mg, 79%) as an oil.

20

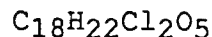
(b) \pm (E)-3-Carboxy-11-(2,4-dichlorophenyl)-5-hydroxy-2-undecenoic acid

- Aqueous KH_2PO_4 (1.12M, 13ml, 14.6mmol) was added to a
- 25 stirred mixture of \pm methyl 11-(2,4-dichlorophenyl)-5-hydroxy-3-oxo-undecanoate (547mg, 1.46mmol), KCN (951mg, 14.6mmol), and ether (8ml). The mixture was stirred vigorously for 18h, then conc. aqueous HCl (1.25ml, 14.6mmol) added dropwise. The ether layer was removed, and
- 30 the aqueous washed with ether. All extracts were concentrated under vacuum.

- The crude cyanohydrin was heated under reflux in aqueous HCl (7.7M) for 3.5h. The reaction was cooled, diluted with
- 35 water, and the mixture extracted with ether. The extracts were concentrated under vacuum. Aqueous NaOH (1M, 4ml) was added to a stirred solution of the residue in ethanol (5ml) at 0°C . After 1h, the precipitate was filtered off, and the

-25-

filtrate diluted with water. This solution was washed with ether, acidified to pH 1.5, and extracted with ether. The extracts were washed with water, saturated aqueous NaCl, and dried (MgSO₄). The solvent was removed under vacuum, and the
5 residue recrystallised (ether/petroleum ether 40-60°C) to give the title compound (110mg, 19%) as a white solid, m.p. 92-93°C.



10

Found C 55.66%, H 5.72%
Requires C 55.54%, H 5.70%.

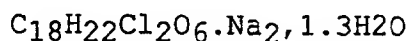
Example 4

15

± (3R*,5R*) 3-Carboxy-11-(2,4-dichlorophenyl)-3,5-dihydroxyundecanoic acid, disodium salt

The precipitated sodium salts obtained during the
20 preparation of the compound of example 3b were recrystallised (aqueous ethanol) to give a 1:1 mixture of the title compound and its diastereoisomer (131mg, 19%) as a white solid, m.p. indeterminate.

25



Found C 45.54%, H 5.07%
Requires C 45.54%, H 5.23%.

30 **Example 5**

± (4R*,5S*) 4-Carboxy-5-[8-(2,4-dichlorophenyl)octyl]-4-hydroxytetrahydrofuran-2-one

35 (a) (E)-Methyl 12-(2,4-Dichlorophenyl)-3-methoxycarbonyl-3-dodecenoate

-26-

Dimethylsulphoxide (1.37ml, 19.3mmol) was added dropwise to a stirred solution of oxalyl chloride (0.844ml, 9.67mmol) in dichloromethane (35ml) at -78°C under argon. After 5 min, a solution of 9-(2,4-dichlorophenyl)-1-nonanol (2.00g, 6.91mmol: prepared in analogous fashion to 7-(2,4-dichlorophenyl)-1-heptanol described in example 1) in dichloromethane (10ml) was added by cannula. After a further 0.5h, triethylamine (4.24ml, 30.4mmol) was injected, and the reaction allowed to warm to room temperature. The mixture was poured into aqueous NaHSO₄ and products extracted with ether. The extracts were washed with water, saturated aqueous NaCl, and dried (MgSO₄). The solvent was removed under vacuum. A solution of the crude aldehyde and 1,2-di(methoxycarbonyl)ethylenetriphenylphosphorane (4.21g, 10.4mmol) in toluene (25ml) was heated at 100°C for 24h, then cooled. The solvent was removed under vacuum, and the residue purified by chromatography on silica gel (10-40% ether/petroleum ether 40-60°C) to give the title compound (2.46g, 86%) as an oil.

20

(b) ± (3R*,4S*) Methyl 12-(2,4-Dichlorophenyl)-3,4-dihydroxy-3-methoxycarbonyldodecanoate

A mixture of (E) methyl 12-(2,4-dichlorophenyl)-3-methoxycarbonyl-3-dodecenoate (1.50g, 3.61mmol), osmium tetroxide (0.229ml of a 2% solution in t-butanol, 0.018mmol), N-methylmorpholine-N-oxide (634mg, 5.42mmol), water (2ml), and acetone (2ml) was stirred at room temperature for 64h. Aqueous NaHSO₃ (1.1M, 6ml) was added, and the mixture filtered, after 20 min, through a plug of silica gel. The silica gel plug was washed with ether, then the filtrate washed with aqueous HCl, water, and saturated aqueous NaCl. After drying (MgSO₄), the solvent was removed under vacuum, and the residue purified by chromatography on silica gel (50-100% ether/petroleum ether 40-60°C) to give the title compound (1.33g), contaminated with the 5-ring lactone.

(c) \pm (4R*,5S*) 4-Carboxy-5-[8-(2,4-dichlorophenyl)octyl]-4-hydroxytetrahydrofuran-2-one

\pm (3R*,4S*) Methyl 12-(2,4-dichlorophenyl)-3,4-dihydroxy-3-methoxycarbonyl-3-dodecanoate (0.95g, 2.11mmol) was heated under reflux in aqueous HCl (7.7M) for 3.5h. The mixture was cooled, diluted with water, and extracted with ether. The extracts were washed with aqueous NaOH, then the aqueous extracts washed with ether, acidified (aqueous HCl), and
10 extracted again with ether. The extracts were washed with water, saturated aqueous NaCl, and dried (MgSO₄). The solvent was removed under vacuum. The crude diacid was stirred in ether with silica gel (5g) impregnated with 0.5ml 2M aqueous H₂SO₄ at room temperature for 18h, then the
15 mixture filtered, and the solvent removed under vacuum from the filtrate. The residue was recrystallised (dichloromethane/petroleum ether 40-60°C) to give the title compound (485mg, 57%) as a gummy solid.

20 $C_{19}H_{24}Cl_2O_5$

Found C 56.55%, H 6.04%
Requires C 56.59%, H 6.00%.

25 **Example 6**

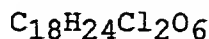
\pm (3R*,4S*) 3-Carboxy-11-(2,4-dichlorophenyl)-3,4-dihydroxyundecanoic acid

30 \pm (3R*,4S*) Methyl 11-(2,4-dichlorophenyl)-3,4-dihydroxy-3-methoxycarbonylundecanoate (189mg, 0.434mmol: prepared in analogous fashion to the higher homologue described in example 5) was heated under reflux in aqueous HCl (7.7M) for 3h. The solution was cooled, diluted with water, and
35 extracted with ether. The extracts were washed with aqueous NaOH, then the aqueous phase washed with ether, and acidified (aqueous HCl). The mixture was extracted with ether again. The extracts were washed with water, saturated

-28-

aqueous NaCl, and dried (MgSO₄). The solvent was removed under vacuum, and the residue recrystallised (ether/petroleum ether 40-60°C) to give the title compound (115mg, 68%) as a white solid, m.p. 104-105°C.

5



Found C 53.00%, H 5.93%
Requires C 53.08%, H 5.94%.

10

Example 7

± (4R*,5R*) 4-Carboxy-5-[8-(2,4-dichlorophenyl)octyl]-4-hydroxytetrahydrofuran-2-one

15

a) ± (3R*,4S*) Methyl 12-(2,4-Dichlorophenyl)-3,4-epoxy-3-methoxycarbonyldodecanoate

20

(E)-Methyl 12-(2,4-dichlorophenyl)-3-methoxycarbonyl-3-dodecanoate (686mg, 1.65mmol, described in example 4) and 3-chloroperbenzoic acid (5.7g of 55% grade, 18.2mmol) were heated under reflux in dichloromethane (15ml) for 24h. The mixture was cooled and poured into aqueous NaHCO₃/Na₂SO₃. This mixture was stirred for 10 min, then extracted with dichloromethane. The extracts were washed with aqueous NaHCO₃, water, saturated aqueous NaCl, and dried (MgSO₄). The solvent was removed under vacuum, and the residue purified by chromatography on silica gel (20-40% ether/petroleum ether 40-60%) to give the title compound (369mg, 52%) as an oil.

30

(b) ± (4R*,5R*) 5-[8-(2,4-Dichlorophenyl)octyl]-4-hydroxy-4-methoxycarbonyltetrahydrofuran-2-one

35

± (3R*,4S*) Methyl 12-(2,4-dichlorophenyl)-3,4-epoxy-3-methoxycarbonyldodecanoate (314mg, 0.728mmol) was heated at reflux in aqueous H₂SO₄ (7.5M) for 3.5h. The solution was diluted with water, and extracted with ether. The extracts

-29-

were washed with water, saturated aqueous NaCl, and dried (MgSO₄). The solvent was removed under vacuum. Diazomethane, generated from diazald (450mg, 2.10mmol) and aqueous KOH (10.7M), was passed in a stream of ether
5 saturated nitrogen through a solution of the crude acid in 10% methanol/ether (10ml) until a yellow colouration was seen in the reaction flask. Excess diazomethane was quenched with acetic acid, then the solvent removed under vacuum. The residue was purified by chromatography on silica gel (50-80%
10 ether/petroleum ether 40-60°C) to give the title compound (198mg, 65%) as an oil.

(c) \pm (4R*,5R*) 4-Carboxy-5-[8-(2,4-dichlorophenyl)octyl]-4-hydroxytetrahydrofuran-2-one

15

Aqueous NaOH (1M, 4ml, 4.0mmol) was added dropwise to a stirred solution of \pm (4R*,5R*) 5-[8-(2,4-dichlorophenyl)-octyl]-4-hydroxy-4-methoxycarbonyltetrahydrofuran-2-one (198mg, 0.474mmol) in methanol (4ml) at 0°C. The solution
20 was stirred at room temperature for 24h, diluted with water, and washed with ether. The aqueous phase was acidified (aqueous HCl), and extracted with ether. The extracts were washed with water, saturated aqueous NaCl, and dried (MgSO₄). The solvent was removed under vacuum. The crude
25 diacid was stirred with silica gel (3g), impregnated with 2M aqueous H₂SO₄ (0.15ml), in ether for 1h. The mixture was filtered, and the solvent removed from the filtrate under vacuum to give the title compound (107mg), (δ 200MHz, CDCl₃) 7.34-7.10 (3H, m), 4.66 (1H, dd), 3.25 (1H, d), 2.77 (1H,
30 d), 2.67 (2H, t), 1.95-1.20 (14H, m), contaminated with a small amount of \pm (E) (4R*,5R*) 4-carboxy-5-[8-(2,4-dichlorophenyl)-7-octenyl]-4-hydroxytetrahydrofuran-2-one.

Example 8

35

\pm (2R*,3R*,5S*) 3-Carboxy-11-(2,4-dichlorophenyl)-2,3,5-trihydroxyundecanoic acid, disodium salt

-30-

(a) \pm (3R*,5S*) 3-Carbomethoxymethyl-5-[6-(2,4-dichlorophenyl)hexyl]-3-hydroxytetrahydrofuran-2-one

Diazomethane, generated from diazald (1.37g, 6.38mmol) and 60% aqueous KOH (6ml) in carbitol (6ml) and ether (6ml), was bubbled in a stream of ether saturated nitrogen through a solution of \pm (3R*,5S*) 3-carboxymethyl-5-[6-(2,4-dichloro-phenyl)hexyl]-3-hydroxytetrahydrofuran-2-one (1.24g, 3.19mmol, see example 2) in 10% methanol/ether (12ml). When a yellow colour appeared in the solution, the excess diazomethane was quenched with acetic acid, then the solvent removed under vacuum. The residue was purified by chromatography on silica gel (50-100% ether/petroleum ether 40-60°C) to give the title compound (1.15g, 90%) as an oil.

(b) \pm (1'R*,3R*,5S*) 3-[(Carbomethoxy)hydroxymethyl]-5-[6-(2,4-dichlorophenyl)hexyl]-3-hydroxytetrahydrofuran-2-one

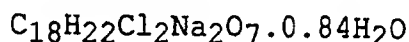
n-Butyllithium (3.27ml, 8.18mmol, 2.5M in hexanes) was injected into a stirred solution of hexamethyldisilazane (1.73ml, 8.18mmol) in tetrahydrofuran (15ml) at 0°C under argon. After 5 min, the solution was cooled to -78°C and a solution of \pm (3R*,5S*) 3-(carbomethoxymethyl)-5-[6-(2,4-dichlorophenyl)hexyl]-3-hydroxytetrahydrofuran-2-one (1.15g, 2.85mmol) in tetrahydrofuran (10ml) was added by cannula slowly. After 1h at -78°C, a solution of 2-(benzene-sulphonyl)-3-phenyloxaziridine (1.07g, 4.09mmol) in tetrahydrofuran (7ml) was added by cannula. The solution was stirred at -78°C for 2h, at -50°C for 2.5h, then allowed to warm to 0°C.

Aqueous HCl was added, and the mixture extracted with ether. The extracts were washed with water, saturated aqueous NaCl, and dried (MgSO₄). The solvent was removed under vacuum, and the residue purified by chromatography on silica gel (60-100% ether/petroleum ether 40-60°C) to give the title compound (236mg, 20%) as an oil, as well as the (1'R*,3S*,5R*)-diastereoisomer (145mg, 12%), also as an oil.

(c) \pm (2R*,3R*,5S*) 3-Carboxy-11-(2,4-dichlorophenyl)-2,3,5-trihydroxyundecanoic acid, disodium salt

5 Aqueous NaOH (1M, 2.25ml, 2.25mmol) was added dropwise to a stirred solution of \pm (1'R*,3R*,5S*) 3-[(carbomethoxy)-hydroxymethyl]-5-[6-(2,4-dichlorophenyl)hexyl]-3-hydroxytetrahydrofuran-2-one (235mg, 0.56mmol) in methanol (6ml) at 0°C. The solution was stirred 10min at 0°C, then
10 3h at room temperature.

Methanol was removed under vacuum, the residue diluted with water, and acidified with aqueous HCl. The mixture was extracted with ether, and the extracts washed with water.
15 The solvent was removed under vacuum, and the wet residue dissolved in ethanol (20ml). Aqueous NaOH (1M, 1.4ml, 1.4mmol) was added. The mixture was allowed to stand for 45min, then boiled and cooled to 0°C. The solid was filtered off, washed with 5% water/ethanol and dried to give
20 the title compound (181mg, 69%), m.p. indeterminate, contaminated with 4% of the (2R*,3S*,5R*) diastereoisomer.



25 Found C 44.76%, H 4.55%.
Requires C 44.82%, H 4.95%.

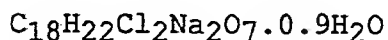
Example 9

30 \pm (2R*,3S*,5R*) 3-Carboxy-11-(2,4-dichlorophenyl)-2,3,5-trihydroxyundecanoic acid, disodium salt

Aqueous NaOH (1M, 1.38ml, 1.38mmol) was added dropwise to a stirred solution of \pm (1'R*,3S*,5R*) 3-[(carbomethoxy)-hydroxy-methyl]-5-[6-(2,4-dichlorophenyl)hexyl]-3-hydroxytetrahydrofuran-2-one (145mg, 0.346mmol) in methanol (4ml) at 0°C. The solution was stirred at 0°C for 10min,
35 then at room temperature for 3h. Methanol was removed under

-32-

vacuum, and the aqueous residue acidified with aqueous HCl. The mixture was extracted with ether, and the extracts washed with water. The solvent was removed under vacuum. The residue was dissolved in ethanol (15ml), and the
5 solution filtered. Aqueous NaOH (1M, 0.8ml, 0.8mmol) was added, the mixture allowed to stand for 45min, then boiled and cooled to 0°C. The solid was filtered off, washed with 5% water/ethanol, and dried to give the title compound (111mg, 69%), m.p. indeterminate, contaminated with 20% of
10 the (2R*,3R*,5S*) diastereoisomer.



Found C 44.66%, H 4.57%.
15 Requires C 44.72%, H 4.96%.

Example 10

± (3R*,5R*) 3-(Carboxymethyl)-5-[6-(2,4-
20 dichlorophenyl)hexyl]tetrahydrofuran-2-one and its
diastereoisomer

(a) 8-(2,4-Dichlorophenyl)-1-octene

25 Dimethylsulphoxide (0.761ml, 10.72mmol) was added dropwise to a stirred solution of oxalyl chloride (0.468ml, 5.36mmol) in dichloromethane (10ml) at -78°C under argon. After 3min, a solution of 7-(2,4-dichlorophenyl)-1-heptanol (1.00g, 3.83mmol, see example 1c) in dichloromethane (5ml) was added
30 by cannula. After a further 30min, triethylamine (2.35ml, 16.9mmol) was injected and the mixture warmed to room temperature, poured into aqueous HCl, and extracted with ether. The extracts were washed with water, saturated aqueous NaCl, and dried (MgSO₄). The solvent was removed
35 under vacuum.

n-Butyllithium (2.5M, 3.37ml, 8.43mmol) was added to a stirred suspension of methyltriphenylphosphonium bromide

(2.74g, 7.66mmol) in tetrahydrofuran (15ml) at 0°C under argon. The solution was stirred for 0.5h, then cooled to -78°C. A solution of the crude aldehyde in tetrahydrofuran (5ml) was added by cannula. After 5min, the solution was
5 warmed to room temperature, stirred for 1h, then poured into aqueous HCl and extracted with ether. The extracts were washed with water, saturated aqueous NaCl, and dried (MgSO₄). The solvent was removed under vacuum, and the residue triturated with 10% ether/petroleum ether 40-60°C.
10 The extracts were filtered through a plug of silica gel, and the filtrate concentrated under vacuum to give the title compound (697mg), sufficiently pure to use in the next reaction.

15 (b) ± 2-[6-(2,4-Dichlorophenyl)hexyl]oxirane

m-Chloroperbenzoic acid (50% grade, 1.38g, 4.01mmol) was added in portions to a vigorously stirred mixture of 8-(2,4-dichlorophenyl)-1-octene (687mg, 2.67mmol), saturated
20 aqueous NaHCO₃ (15ml), and dichloromethane (10ml) at 0°C. The mixture was stirred for 5min at 0°C, at room temperature for 1h, then poured into water, and extracted with ether. The extracts were washed with aqueous Na₂SO₃/NaHCO₃, water, saturated aqueous NaCl, and dried (MgSO₄). The solvent was
25 removed under vacuum and the residue purified by chromatography on silica gel (5-20% ether/petroleum ether 40-60°C) to give the title compound (265mg, 25%, 3 steps) as an oil.

30 (c) ± (3R*,5R*) 3-(Carbomethoxymethyl)-5-[6-(2,4-dichlorophenyl)hexyl]tetrahydrofuran-2-one and its diastereoisomer.

n-Butyllithium (2.5M, 1.22ml, 3.06mmol) was added to a
35 stirred solution of hexamethyldisilazane (0.646ml, 3.06mmol) in tetrahydrofuran (5ml) at 0°C under argon. The solution was stirred 5min, then cooled to -78°C. A solution of diethyl succinate (0.462ml, 2.78mmol) in tetrahydrofuran

-34-

(3ml) was added slowly by cannula, and the mixture stirred for 30min. A solution of \pm 2-[6-(2,4-dichlorophenyl)-hexyl]oxirane (253mg, 0.926mmol) in tetrahydrofuran (3ml) was then added by cannula, followed immediately by boron trifluoride etherate (0.125ml, 1.02mmol). The mixture was allowed to warm to room temperature slowly, then poured into aqueous HCl and extracted with ether. The extracts were washed with water, saturated aqueous NaCl, and dried (Na_2SO_4). The solvent was removed under vacuum and the residue heated at reflux in 25% aqueous HCl for 4h. After cooling and diluting with water, the mixture was extracted with ether. The extracts were washed with water, saturated aqueous NaCl, and dried (MgSO_4). The solvent was removed under vacuum and the residue purified by chromatography on silica gel (ether, then 0.5% acetic acid/ether) to give the crude acid lactone.

Diazomethane, generated from diazald (227mg, 1.06mmol), 60% KOH (2ml), carbitol (2ml) and ether (2ml), was bubbled in an ether saturated stream of nitrogen through a solution of the crude acid in 10% methanol/ether (5ml) until excess diazomethane was observed, then acetic acid added to quench. The solvent was removed under vacuum and the residue purified by chromatography on silica gel (50-70% ether/petroleum ether 40-60°C) to give the title compound (185mg, 52%) as an oil, comprising a 1:1 mixture of diastereoisomers.

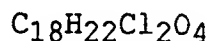
(d) \pm (3R*,5R*) 3-(Carboxymethyl)-5-[6-(2,4-dichlorophenyl)hexyl]tetrahydrofuran-2-one and its diastereoisomer

Aqueous NaOH (1M, 1.43ml, 1.43mmol) was added slowly to a stirred solution of the diastereoisomers of \pm 3-(carboxymethoxymethyl)-5-[6-(2,4-dichlorophenyl)hexyl]-tetrahydrofuran-2-one (185mg, 0.478mmol) in methanol (5ml) at 0°C. After 5min at 0°C, the mixture was stirred at room temperature for 6h, then poured into aqueous HCl and

-35-

extracted with ether. The solvent was removed under vacuum and the residue heated at 60°C in a 1:1 mixture of 3M aqueous HCl and tetrahydrofuran for 6h. The mixture was cooled and extracted with ether. The extracts were washed with water, saturated aqueous NaCl, and dried (MgSO₄). The solvent was removed under vacuum to give an oil, which slowly crystallised. The solid was recrystallised (ether/petroleum ether 40-60°C) to give the title compound (126mg, 71%), m.p. 57-59°C.

10



Found C 57.73%, H 5.81%.

Requires C 57.92%, H 5.94%.

15

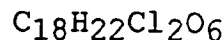
Example 11

\pm (1'R*,3S*,5R*) 3-[Carboxy(hydroxy)methyl]-5-[6-(2,4-dichlorophenyl)hexyl]-3-hydroxytetrahydrofuran-2-one

20

Employing the method of example 2, substituting \pm (2R*,3S*,5R*) 3-carboxy-11-(2,4-dichlorophenyl)-2,3,5-trihydroxyundecanoic acid, disodium salt for \pm (3R*,5S*) 3-carboxy-11-(2,4-dichlorophenyl)-3,5-dihydroxyundecanoic acid, disodium salt, gave the title compound.

25



Found C 53.16% H 5.35%

30 Requires C 53.35% H 5.47%.

Example 12

\pm (3R*,5S*) 5-{6-[2,4-Bis(trifluoromethyl)phenyl]hexyl}-3-carboxymethyl-3-hydroxytetrahydrofuran-2-one

35

(a) 2,4-Bis(trifluoromethyl)benzyltriphenylphosphonium Bromide

-36-

N-Bromosuccinimide (3.17g, 17.8mmol) was added in portions to a stirred solution of 2,4-bis(trifluoromethyl)benzyl alcohol (3.96g, 16.2mmol) and triphenylphosphine (4.68g, 17.8mmol) in dichloromethane (40ml) at 0° under argon, and the solution stirred at room temperature for 90h. The solvent was removed under reduced pressure, and the residue loaded on to a pad of silica gel. The product was eluted with 50% ether/petroleum ether 40-60°C.

A solution of the crude bromide and triphenylphosphine (4.25g, 16.2mmol) in toluene (35ml) was heated under reflux for 3h, then cooled. The solid was filtered off, washed with ether, and dried to give the title compound (7.23g, 78%) as a solid, m.p. 239-244°C.

15

(b) \pm 5-(Carbomethoxymethyl)-3-(5-hydroxypentyl)-5-methoxycarbonyl-4,5-dihydroisoxazole

A solution of di-isobutylaluminium hydride in dichloromethane (1.0M, 125ml, 125mmol) was injected over 15min into a stirred solution of ϵ -caprolactone (13.0g, 114mmol) in dichloromethane (100ml) at -78° under argon. The solution was stirred for 20min, then the cold bath removed, and water (41ml, 2.28mol) injected. The mixture was stirred vigorously while allowing to warm to room temperature. When the solid had separated, ethyl acetate was added, followed by excess sodium bicarbonate, and stirring was continued for 10min. The solids were filtered off through a pad of hyflo, and the solvent removed from the filtrate under reduced pressure.

Aqueous Na₂CO₃ (2M, 100ml, 200mmol) was added slowly with vigorous stirring to a mixture of the crude hydroxyaldehyde and hydroxylamine hydrochloride (25.3g, 364mmol) in ether (200ml). The mixture was stirred for 3h after the addition, then NaCl added to saturate the aqueous layer. The ether layer was separated, and the solvent removed under reduced pressure. The aqueous layer was extracted with isobutanol.

-37-

The organic extracts were combined with the residue from the initial extract, washed with saturated aqueous NaCl, and dried (MgSO₄). The solvent was removed under reduced pressure, and traces of isobutanol removed by azeotropic distillation with toluene.

Aqueous sodium hypochlorite (~15%, 175ml, ~350mmol) was added dropwise to a stirred solution of the crude oximes, dimethyl itaconate (22.1g, 140mmol) and triethylamine (1ml, 7.17mmol) in dichloromethane (100ml) cooled in a water bath. The mixture was stirred for 1h, then filtered through hyflo. The organic layer was separated, and the aqueous extracted with dichloromethane. The extracts were washed with water, saturated aqueous NaCl, and dried (MgSO₄), then the solvent removed under reduced pressure. Column chromatography of the residual oil on silica gel (50-100% ether/petroleum ether 40-60°C, then ethyl acetate) gave the title compound (23.1g, 69%) as an oil.

(c) \pm 3-{6-[2,4-Bis(trifluoromethyl)phenyl]-5-hexenyl}-5-(carbomethoxymethyl)-5-methoxycarbonyl-4,5-dihydroisoxazole

Dimethylsulphoxide (0.692ml, 9.74mmol) was injected dropwise into a stirred solution of oxalyl chloride (0.425ml, 4.87mmol) in dichloromethane (10ml) at -78° under argon. After 2min, a solution of \pm 5-(carbomethoxymethyl)-3-(5-hydroxypentyl)-5-methoxycarbonyl-4,5-dihydroisoxazole (1.00g, 3.48mmol) in dichloromethane (5ml) was added by cannula, and the mixture stirred for 30min. Triethylamine (2.13ml, 15.3mmol) was injected, then the mixture allowed to warm to room temperature, poured into aqueous HCl, and extracted with dichloromethane. The extracts were washed with water, saturated aqueous NaCl, and dried (MgSO₄). The solvent was removed under reduced pressure, and the crude aldehyde dried by evaporation of a toluene solution.

Sodium hydride (60% oil suspension, 146mg, 3.65mmol) was washed with petroleum ether 40-60° under argon, then heated

with dimethylsulphoxide (5ml) at 70-90° until all solid had dissolved. After cooling in a water bath, a solution of 2,4-bis(trifluoromethyl)benzyltriphenylphosphonium bromide (1.98g, 3.48mmol) in dimethylsulphoxide (15ml) was added by
5 cannula, and the mixture stirred at room temperature for 15min. A solution of the crude aldehyde in dimethylsulphoxide (5ml) was added, the mixture stirred for 20h, then poured into aqueous HCl and extracted with ether. The extracts were washed with water, saturated aqueous NaCl, and
10 dried (MgSO₄). The solvent was removed under reduced pressure, and the residue purified by chromatography on silica gel (50-70% ether/petroleum ether 40-60°) to give the title compound (0.56g, 33%) as a mixture of E and Z isomers.

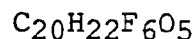
15 (d) ± Methyl 11-[2,4-Bis(trifluoromethyl)phenyl]-3-hydroxy-3-methoxycarbonyl-5-oxo-undecanoate.

A solution of ± 3-{6-[2,4-bis(trifluoromethyl)phenyl]-5-hexenyl}-5-(carbomethoxymethyl)-5-methoxycarbonyl-4,5-
20 dihydroisoxazole (659mg, 1.33mmol) and boric acid (247mg, 3.99mmol) in methanol/water (10:1, 10ml) was shaken with Raney nickel (~300mg) under hydrogen at 40 psi for 4h. The hydrogen was replaced with nitrogen, then the catalyst filtered off through hyflo. The filtrate was diluted with
25 water, and extracted with ethyl acetate. The extracts were washed with water, saturated aqueous NaCl, and dried (MgSO₄). The solvent was removed under reduced pressure.

A solution of the crude ketone in methanol (10ml) was shaken
30 with platinum oxide (36mg, 0.159mmol) under hydrogen at 50psi for 8h, then the hydrogen replaced with nitrogen and the catalyst filtered off through hyflo. The solvent was removed under reduced pressure and the residue columned on silica gel (50-80% ether/petroleum ether 40-60°) to give the
35 title compound (543mg, 82%) as an oil.

(e) ± (3R*,5S*) 5-[6-[2,4-Bis(trifluoromethyl)phenyl]-hexyl]-3-carboxymethyl-3-hydroxytetrahydrofuran-2-one

Following the procedures described in examples 1(g) and 2, substituting \pm methyl 11-[2,4-Bis(trifluoromethyl)phenyl]-3-hydroxy-3-methoxycarbonyl-5-oxo-undecanoate for \pm methyl 11-(2,4-dichlorophenyl)-3-hydroxy-3-methoxycarbonyl-5-oxo-undecanoate, gave the title compound as a solid, m.p. 70-73°C.



10

Found	C 52.50%	H 4.82%
Requires	C 52.64%	H 4.86%.

Example 13

15

\pm (3R*,5S*) 3-Carboxy-11-(4-chloro-2-trifluoromethylphenyl)-3,5-dihydroxyundecanoic acid, disodium salt

(a) \pm 5-Carbomethoxymethyl-3-hex-5-enyl-5-methoxycarbonyl-4,5-dihydroisoxazole

20

The Swern oxidation of \pm 5-(carbomethoxymethyl)-3-(5-hydroxypentyl)-5-methoxycarbonyl-4,5-dihydroisoxazole (1.00g, 3.48mmol) was carried out as described in example 12(c).

25

A solution of n-butyllithium in hexane (2.5M, 1.75ml, 4.38mmol) was added dropwise to a stirred suspension of methyltriphenylphosphonium bromide (1.49g, 4.18mmol) in tetrahydrofuran (19ml) at 0° under argon. After 30min, the solution was cooled to -78°C, and a solution of the crude aldehyde in tetrahydrofuran (6ml) was added by cannula. The mixture was stirred 5min at -78°C, 30min at 0°C, then poured into aqueous HCl and extracted with ether. The extracts were washed with water, saturated aqueous NaCl, and dried (MgSO₄). The solvent was removed under reduced pressure, and the residue purified by column chromatography on silica

30

35

-40-

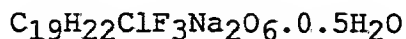
gel (40-60% ether/petroleum ether 40-60°) to give the title compound (570mg, 58%) as an oil.

- (b) \pm 5-Carbomethoxymethyl-3-[6-(4-chloro-2-trifluoromethylphenyl)-5-hexenyl]-5-methoxycarbonyl-4,5-dihydroisoxazole

A solution of 5-chloro-2-iodobenzotrifluoride (613mg, 2.00mmol), \pm 5-carbomethoxymethyl-3-hex-5-enyl-5-methoxycarbonyl-4,5-dihydroisoxazole (567mg, 2.00mmol) and tributylamine (0.477ml, 2.00mmol) in N-methylpyrrolidinone (4ml) was heated with palladium acetate (5mg, 0.022mmol) under argon in an oil bath at 110°C for 18h, then cooled, poured into aqueous HCl, and extracted with ether. The extracts were washed with water, saturated aqueous NaCl, and dried (MgSO₄). The solvent was removed under reduced pressure, and the residue purified by column chromatography on silica gel (50-80% ether/petroleum ether 40-60°) to give the title compound (534mg) contaminated with other isomeric olefins.

- (c) \pm (3R*,5S*) 3-Carboxy-11-(4-chloro-2-trifluoromethylphenyl)-3,5-dihydroxyundecanoic acid, disodium salt

Following the procedures described in example 12(d) and (e), substituting \pm 5-carbomethoxymethyl-3-[6-(4-chloro-2-trifluoromethylphenyl)-5-hexenyl]-5-methoxycarbonyl-4,5-dihydroisoxazole for \pm 3-{6-[2,4-bis(trifluoromethyl)phenyl]-5-hexenyl}-5-(carbomethoxymethyl)-5-methoxycarbonyl-4,5-dihydroisoxazole, gave the title compound as a solid, m.p. >250°C.



Found	C 46.02%	H 4.77%
Requires	C 46.21%	H 4.69%.

Example 14

± (3R*,5S*) 11-(2-Acetyl-4-chlorophenyl)-3-carboxy-3,5-dihydroxyundecanoic acid, disodium salt

5

(a) 5-Chloro-1-(1,1-ethylenedioxyethyl)-2-methylbenzene

Acetyl chloride (8.43ml, 118.5mmol) was injected into a stirred mixture of aluminium trichloride (15.8g, 118.5mmol) and dichloromethane (50ml) under argon. When the solid had dissolved, 4-chlorotoluene (4.67ml, 39.5mmol) was injected. The solution was stirred for 20h, then poured on to ice. The mixture was partitioned between salted water and ether, and the organic extracts washed with water, saturated aqueous NaCl, and dried (MgSO₄). The solvent was removed under reduced pressure, and the residue purified by column chromatography on silica gel (5-15% ether/petroleum ether 40-60°) to give a mixture (~57:43) of 2-acetyl and 3-acetyl-4-chlorotoluene.

20

A solution of the isomeric ketones, ethanediol (16.15ml, 289mmol), and p-toluenesulphonic acid monohydrate (550mg, 2.89mmol) in toluene (50ml) was heated at reflux for 2h, using a Dean and Stark separator to remove water. The solution was cooled, poured into water, and extracted with ether. The extracts were washed with water, saturated aqueous NaCl, and dried (MgSO₄). The solvent was removed under reduced pressure, and the residue purified by column chromatography on silica gel (2-8% ether/petroleum ether 40-60°) to give the title compound (2.98g, 35%) as an oil.

30

(b) 4-Chloro-2-(1,1-ethylenedioxyethyl)benzyl-triphenylphosphonium Bromide

A solution of 5-chloro-1-(1,1-ethylenedioxyethyl)-2-methylbenzene (2.97g, 14.0mmol) and N-bromosuccinimide (2.74g, 15.4mmol) in carbon tetrachloride (30ml) was heated at reflux for 3h, then cooled. The solvent was removed

35

under reduced pressure, and the residue triturated with 20% ether/petroleum ether 40-60°C. The extracts were filtered through a pad of silica gel, and the solvent removed from the filtrate under reduced pressure. The residue was
5 purified by column chromatography on silica gel (3-9% ether/petroleum ether 40-60°C).

A solution of the bromide and triphenylphosphine (3.84g, 14.7mmol) in toluene (30ml) was heated at reflux for 3h,
10 then cooled. The solid was filtered off, washed with ether, and dried under reduced pressure to give the title compound (5.94g, 77%), m.p. 204-209°C.

(c) \pm Methyl 11-[4-Chloro-2-(1,1-ethylenedioxy)phenyl]-3-
15 hydroxy-3-methoxycarbonyl-5-oxo-undecanoate

Following the procedures described in example 12(c) and (d), substituting 4-chloro-2-(1,1-ethylenedioxyethyl)benzyl-triphenylphosphonium bromide for 2,4-bis(trifluoromethyl)-
20 benzyltriphenylphosphonium bromide, gave the title compound as an oil.

(d) \pm (3R*,5S*) 11-(2-Acetyl-4-chlorophenyl)-3-carboxy-3,5-dihydroxyundecanoic acid, disodium salt
25

Sodium borohydride (155mg, 4.10mmol) was added slowly in portions to stirred acetic acid (6ml) cooled in a cold water bath. The solution was stirred for 5min, then a solution of \pm methyl 11-[4-chloro-2-(1,1-ethylenedioxy)phenyl]-3-
30 hydroxy-3-methoxycarbonyl-5-oxo-undecanoate (510mg, 1.05mmol) in acetic acid (3ml) was added. The mixture was stirred at room temperature for 1h, then poured into salted water and extracted with ether. The extracts were washed with water, saturated aqueous NaCl, and dried (MgSO₄). The
35 solvent was removed under reduced pressure.

A solution of the crude reduced product in trifluoroacetic acid/water (10:1, 10ml) was stirred at room temperature for

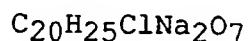
-43-

1.5h, then diluted with water and extracted with ether. The extracts were washed with water, saturated aqueous NaCl, and dried (MgSO₄). The solvent and excess trifluoroacetic acid were removed under reduced pressure.

5

Aqueous NaOH (1M, 3.15ml, 3.15mmol) was added dropwise to a stirred solution of the crude ketone in ethanol (20ml) at 0°C. The mixture was allowed to warm to room temperature, then stirred for 18h. Ethanol (20ml) was added, and the solid filtered off. Recrystallisation from aqueous ethanol gave the title compound (337mg, 70%) as a solid, m.p. >250°C.

15



Found	C 52.01%	H 5.65%
Requires	C 52.35%	H 5.49%.

Examples 15 and 16

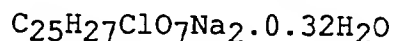
20

Following the procedures described in example 14, substituting the appropriate acid chloride for acetyl chloride, gave the following compounds:

25 Example 15

± (3R*,5S*) 11-(2-Benzoyl-4-chlorophenyl)-3-carboxy-3,5-dihydroxyundecanoic acid, disodium salt (0.3H₂O)

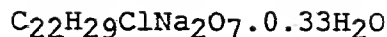
30



Found	C 57.01%	H 5.29%
Requires	C 57.01%	H 5.29%.

35 Example 16

± (3R*,5S*) 11-(2-Butanoyl-4-chlorophenyl)-3-carboxy-3,5-dihydroxyundecanoic acid, disodium salt



Found	C 53.61%	H 6.10%
Requires	C 53.61%	H 6.07%.

5

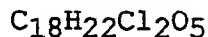
Examples 17-20: Resolution of Compounds of Examples 1 and 2

Example 17

10 (+) (3R*,5S*) 3-Carboxymethyl-5-[6-(2,4-dichlorophenyl)-
hexyl]-3-hydroxytetrahydrofuran-2-one

The lactone of example 2 (3.4g, 8.9mmol) was dissolved in ethanol-water (96:4) (20ml). To this was added a solution of D-(-)-threo-2-amino-1-(4-nitrophenyl)propan-1,3-diol (1.89g, 8.9mmol) in the same solvent (70ml). After 3hr, the crystallised solid (1.42g) was collected and dried in vacuo. This salt was suspended in water and 2M HCl added to pH 1-2. This was extracted with ether (3x), the combined extracts washed with water (1x) and dried over MgSO₄. Concentration gave a white solid (0.9g) which was recrystallised from CHCl₃/hexane to give the pure (+)-enantiomer of example 2 (0.57g); mp 80-80.5°C; $[\alpha]_D^{25} = +19.4$ (c = 0.5% w/v; EtOH).

25



Found	C 55.54%	H 5.61%
Requires	C 55.54%	H 5.70%

30 **Example 18**

(+) (3R*,5S*) 3-Carboxy-11-(2,4-dichlorophenyl)-3,5-dihydroxyundecanoic acid, disodium salt

35 The compound of example 17 (160mg) was dissolved in ethanol (2.5ml) and 5% aqueous NaOH solution (0.64ml) in water (1.86ml) added with stirring. After ca 10min, the precipitated solid was collected, washed with 1:1 EtOH-H₂O

-45-

and recrystallised from water-ethanol to give the (+)-enantiomer of example 1 (100mg), $[\alpha]_D^{25} = + 23.3$ (c = 0.16% w/v; H₂O).

5 $C_{18}H_{22}Cl_2O_6Na_2 \cdot H_2O$

Found	C 45.84%	H 4.91%
Requires	C 46.07%	H 5.15%

10 **Example 19**

(-) (3R*,5S*) 3-Carboxymethyl-5-[6-(2,4-dichlorophenyl)-hexyl]-3-hydroxytetrahydrofuran-2-one

15 By an analogous procedure to example 17, employing the enantiomeric amine, (L-(+)-threo-2-amino-1-(4-nitrophenyl)propan-1,3-diol), gave the pure (-)-enantiomer of example 2, $[\alpha]_D^{25} = -19.5$ (c = 0.5% w/v; EtOH).

20 $C_{18}H_{22}Cl_2O_5$

Found	C 55.37%	H 5.58%
Requires	C 55.54%	H 5.70%

25 **Example 20**

(-) (3R*,5S*) 3-Carboxy-11-(2,4-dichlorophenyl)-3,5-dihydroxyundecanoic acid, disodium salt

30 Substituting the compound of example 19 (100mg) in the procedure of example 18 gave the (-)-enantiomer of example 1 (65mg), $[\alpha]_D^{25} = -20.6$ (c = 0.1% w/v; H₂O).

$C_{18}H_{22}Cl_2O_6Na_2 \cdot H_2O$

35

Found	C 45.69%	H 4.98%
Requires	C 46.07%	H 5.15%

Data:**1. RAT ATP CITRATE LYASE (ACL) ASSAY****5 Purification of ATP Citrate lyase - human and rat enzymes****(i) rat enzyme**

Male Wistar rats were fasted for 24h, then fed on a high carbohydrate diet for 72h prior to removal of the livers. ATP Citrate lyase was prepared according to the method of
10 Wraight et al (Anal. Biochem., 1985, 144, 604-609) with modifications for large scale purification according to Wells (Eur. J. Biochem., 1991, 199, 163-168). Protein obtained by this method was pure as judged by SDS-PAGE.

(ii) human enzyme

15 Human ATP citrate lyase was prepared as described in European Journal of Biochemistry, 1992, **204**, 491-99, with modifications for large scale purification according to Wells as referred to above. Protein obtained by this method was pure as judged by SDS-PAGE.

20

Assay of ATP Citrate lyase in the presence of inhibitors

ATP Citrate lyase activity was assayed at 25°C by reducing the oxaloacetate produced with malate dehydrogenase and NADH while monitoring at 340 nm using a Beckman DU50
25 spectrophotometer (according to the method of Linn et al (J. Biol. Chem., 1979, 254, 1691-1698)). Briefly, ATP citrate lyase (human or rat) was added to a 1 ml cuvette containing 50 mM Tris/HCl, pH = 8.0, 0.2 mM NADH, 10 mM MgCl₂, 10 mM KCl, 5 mM ATP, 200 µM coenzyme A, 10 mM dithiothreitol and
30 malate dehydrogenase. An aqueous solution of inhibitor was added (for inhibitors which were insoluble in water, a stock solution was prepared in DMSO. However the final DMSO concentration in the cuvette was not allowed to exceed 1%). Finally, tripotassium citrate was added to 100 µM final.
35 This is K_m for citrate (Wells et al (Eur. J. Biochem., 1992, 204, 249-255) and Houston et al (Biochim. Biophys. Acta, 1985, 844, 233-239)).

Data analysis was performed using the curve fitting package Enzfitter (Elsevier Biosoft). For competitive inhibitors data was fitted to the equation

$$v = v_{\max} / (2 + I/K_i)$$

- 5 where v is the observed rate and I is the concentration of inhibitor added. Thus the dissociation constant K_i for the inhibitor could be found.

Results:

10

- The compound of Example 1 had a K_i of 0.8 μM (rat); and the compound of Example 2 (lactone of Example 1) was inactive (rat).
- The compounds of Examples 3 to 9 had K_i values (rat) of
15 less than 30 μM .
- The compounds of Examples 13 to 16 had K_i values (human) of less than 82 μM .
- The compounds of Example 18 had a K_i value of 0.76 μM (human) and 0.70 μM (rat); and the compound of Example 20,
20 a K_i value of 0.69 μM (human) and 0.70 μM (rat).

2. Measurement of effect of compounds on cholesterol (CL) and fatty acid (FA) synthesis in HepG2 Cells

- 25 HepG2 cells were cultured in 24-well cell culture plates in DMEM (Dulbecco's Modified Eagle's Medium) containing Hepes (20mM), bicarbonate (10mM), glutamine (2mM) and foetal calf serum (10% w/v). Once the cells had grown to between 80% and 90% confluence, the medium was replaced by DMEM without
30 the addition of foetal calf serum and the cells incubated overnight. The rates of cholesterol and fatty acid synthesis were then measured by the addition of $^3\text{H}_2\text{O}$, to a specific radioactivity of 71mCi/mmol, for the final 90min of the incubation. Vehicle or test compound were added to the
35 medium either 1.5 or 14.5hr prior to the addition of $^3\text{H}_2\text{O}$ to give the final desired concentration. Incubations were terminated and the rates of cholesterol and fatty acid synthesis determined from the amounts of ^3H incorporated

into cellular cholesterol and fatty acids as described previously (Berkhout et al.; **Biochem J.**, 1990, **272**, 181).

Results

5		Conc. (μ M)	CL synthesis	FA synthesis
			% of control	% of control
	Compound of Example 1	1000	80 ± 6	123 ± 3
	Compound of Example 2	30	8 ± 3	32 ± 3
10	(lactone of Example 1)			
	Compound of Example 11	3	69 ± 13	74 ± 11
	Compound of Example 11	10	86 ± 29	76 ± 13

3. Measurement of hyperlipidaemic activity in rats and dogs

(a) Sprague Dawley Rat

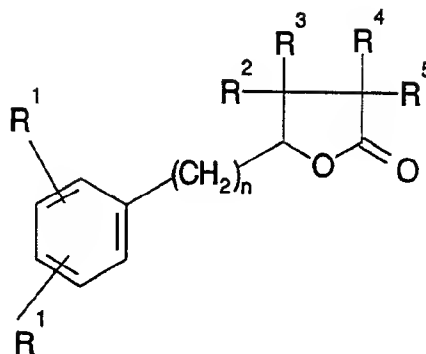
The compound of example 2 was administered to Sprague Dawley rats in their diet at a concentration of 0.125% (w:w) for 7 days. Measurement of plasma cholesterol levels and triglyceride levels by standard techniques indicated that the compound had reduced plasma cholesterol levels by 30% and plasma triglyceride levels by 64%.

(b) Dog

The compound of example 2 was administered to male Beagle dogs at a level of 25mg/kg/day for 2 weeks. Measurement of plasma cholesterol levels and triglyceride levels by standard techniques indicated that the compound had reduced plasma cholesterol levels by 20-25% and plasma triglyceride levels by 20-25%.

CLAIMS:

1. A compound of structure (I):



(I)

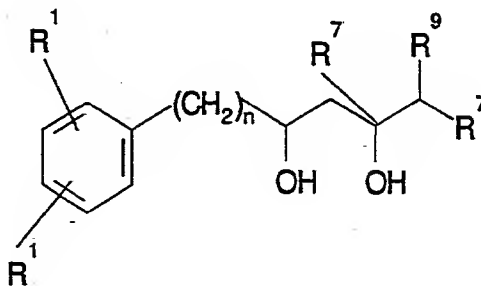
in which,

each group R¹ is independently a lipophilic and/or electron withdrawing group;
 n is 5 to 8; and
 either R² and R³ are both hydrogen, R⁴ is hydrogen or hydroxy and R⁵ is CH(R⁶)R⁷ in which R⁶ is hydrogen or hydroxy and R⁷ is a carboxyl group or a carboxylic acid ester group hydrolysable to a carboxyl group; or R⁴ is hydrogen and R⁵ is hydrogen or hydroxy, R² is hydroxy and R³ is a carboxyl group or a carboxylic acid ester group hydrolysable to a carboxyl group; or R² and R³ are hydrogen and R⁴ and R⁵ together form a group =C(R⁶)R⁷ in which R⁶ and R⁷ are as defined above,
 or a salt thereof.

2. A compound according to claim 1 in which R² and R³ are both hydrogen, R⁴ is hydroxy and R⁵ is CH(R⁶)CO₂H in which R⁶ is hydrogen.

3. A compound according to claim 1 in which R⁴ is hydrogen, R⁵ is hydrogen or hydroxy, R² is hydroxy and R³ is CO₂H.

4. A compound according to claim 1 which is:
 \pm (3R*,5S*) 3-carboxymethyl-5-[6-(2,4-dichlorophenyl)hexyl]-
 3-hydroxytetrahydrofuran-2-one,
 \pm (4R*,5S*) 4-carboxy-5-[8-(2,4-dichlorophenyl)octyl]-4-
 5 hydroxytetrahydrofuran-2-one,
 \pm (4R*,5R*) 4-carboxy-5-[8-(2,4-dichlorophenyl)octyl]-4-
 hydroxytetrahydrofuran-2-one, or
 \pm (3R*,5R*) 3-(carboxymethyl)-5-[6-(2,4-dichlorophenyl)-
 hexyl]tetrahydrofuran-2-one.
- 10 5. A compound according to claim 1 which is:
 (+) (3R*,5S*) 3-carboxymethyl-5-[6-(2,4-dichlorophenyl)-
 hexyl]-3-hydroxytetrahydrofuran-2-one, or
 (-) (3R*,5S*) 3-carboxymethyl-5-[6-(2,4-dichlorophenyl)-
 15 hexyl]-3-hydroxytetrahydrofuran-2-one.
6. A process for preparing a compound of structure (I) as
 claimed in claim 1, which comprises:
- 20 (a) for compounds of structure (I) in which R² and R³ are
 both hydrogen, R⁴ is hydrogen or hydroxy and R⁵ is CH(R⁶)R⁷,
 lactonisation of a compound of structure (II):



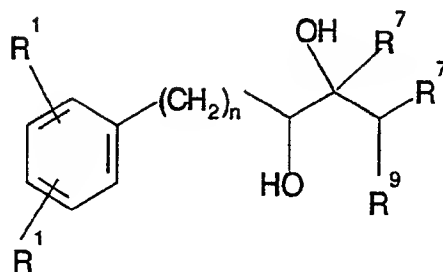
(II)

in which R¹, R⁷ and n are as described for structure (I),
 and R⁹ is hydrogen or OR¹⁰ where R¹⁰ is hydrogen or
 C₁₋₄alkyl, or

(b) for compounds of structure (I) in which R⁴ is hydrogen,
 R⁵ is hydrogen or hydroxy, R² is hydroxy and R³ is CO₂H or a

-51-

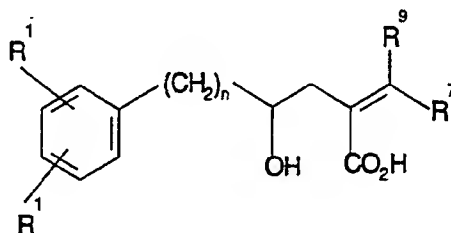
group hydrolysable to CO_2H , lactonisation of a compound of structure (III):



(III)

in which R^1 , R^7 and n are as described for structure (I), and R^9 is hydrogen or OR^{10} where R^{10} is hydrogen or C_{1-4} alkyl as defined above, or

(c) for compounds in which R^2 and R^3 are hydrogen, and R^4 and R^5 together form a group $=\text{CR}^6\text{R}^7$ in which R^6 and R^7 are as described for structure (I), lactonisation of a compound of structure (IV):



(IV)

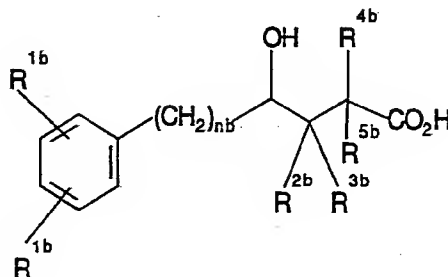
in which R^1 , R^7 and n are as described for structure (I), and R^9 is hydrogen or OR^{10} where R^{10} is hydrogen or C_{1-4} alkyl, and optionally thereafter,

- ° removing any protecting groups
- ° forming a salt.

7. A pharmaceutical composition comprising a compound according to any one of claims 1 to 5 in association with a pharmaceutically acceptable carrier.

-52-

8. An inhibitor of the enzyme ATP citrate lyase, for use in therapy.
9. A compound according to any one of claims 1 to 5, for use in therapy.
10. A compound of structure (IB):



(IB)

10

- in which each group R^{1b} is independently a lipophilic and/or electron withdrawing group;
 n^b is 5 to 8; and
- 15 either R^{2b} and R^{3b} are both hydrogen, R^{4b} is hydrogen or hydroxy and R^{5b} is $CH(R^{6b})CO_2H$ in which R^{6b} is hydrogen or hydroxy; or R^{4b} is hydrogen and R^{5b} is hydrogen or hydroxy, R^{2b} is hydroxy and R^{3b} is CO_2H ; or R^{2b} and R^{3b} are hydrogen and R^{4b} and R^{5b} together form a group $=C(R^{6b})CO_2H$, or a
- 20 pharmaceutically acceptable salt thereof.

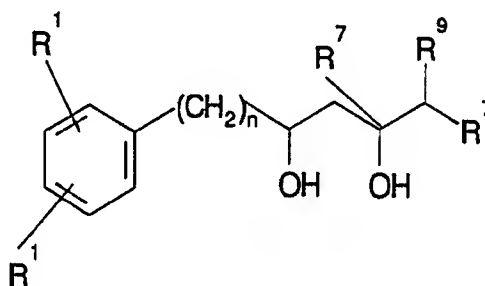
11. A compound according to claim 10 in which R^{2b} and R^{3b} are both hydrogen, R^{4b} is hydroxy, R^{5b} is $(CH(R^{6b}))CO_2H$ in which R^{6b} is hydrogen.

25

12. A compound according to claim 11 which is:
 $\pm (3R^*, 5S^*)$ 3-carboxy-11-(2,4-dichlorophenyl)-3,5-dihydroxyundecanoic acid, disodium salt,
 (+) $(3R^*, 5S^*)$ 3-carboxy-11-(2,4-dichlorophenyl)-3,5-dihydroxyundecanoic acid, disodium salt, or
 30 (+) $(3R^*, 5S^*)$ 3-carboxy-11-(2,4-dichlorophenyl)-3,5-dihydroxyundecanoic acid, disodium salt.

13. A compound according to claim 11 which is
 \pm (E)-3-carboxy-11-(2,4-dichlorophenyl)-5-hydroxy-2-undecenoic acid,
 \pm (2R*,3R*,5S*) 3-carboxy-11-(2,4-dichlorophenyl)-2,3,5-trihydroxyundecanoic acid, disodium salt,
 5 \pm (2R*,3S*,5R*) 3-carboxy-11-(2,4-dichlorophenyl)-2,3,5-trihydroxyundecanoic acid, disodium salt, or
 \pm (3R*,5S*) 3-carboxy-11-(4-chloro-2-trifluoromethylphenyl)-3,5-dihydroxyundecanoic acid, disodium salt.
14. A compound according to any one of claims 10 to 13 for use in therapy.

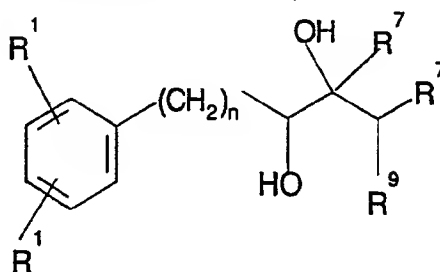
15. A compound of structure (II):



(II)

- in which R¹ and n are as described for structure (I) in
 20 claim 1, R⁷ is a carboxyl group or a carboxylic acid ester group hydrolysable to a carboxyl group, and R⁹ is hydrogen or OR¹⁰ where R¹⁰ is hydrogen or C₁-4alkyl.

16. A compound of structure (III):

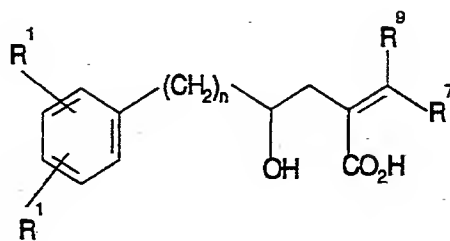


(III)

in which R^1 and n are as described for structure (I) in claim 1, R^7 is a carboxyl group or a carboxylic acid ester group hydrolysable to a carboxyl group, and R^9 is hydrogen or OR^{10} where R^{10} is hydrogen or C_{1-4} alkyl as defined above.

5

17. A compound of structure (IV):



10

(IV)

in which R^1 , R^7 and n are as described for structure (I), and R^9 is hydrogen or OR^{10} where R^{10} is hydrogen or C_{1-4} alkyl.

I. CLASSIFICATION OF SUBJECT MATTER (if several classification symbols apply, indicate all) ⁶		
According to International Patent Classification (IPC) or to both National Classification and IPC Int.Cl. 5 C07D307/32; C07D307/58; C07C59/48; A61K31/34		
II. FIELDS SEARCHED		
Minimum Documentation Searched ⁷		
Classification System	Classification Symbols	
Int.Cl. 5	C07D ; C07C	
Documentation Searched other than Minimum Documentation to the Extent that such Documents are Included in the Fields Searched ⁸		
III. DOCUMENTS CONSIDERED TO BE RELEVANT⁹		
Category ¹⁰	Citation of Document, ¹¹ with indication, where appropriate, of the relevant passages ¹²	Relevant to Claim No. ¹³
A	DE,A,3 813 806 (BASF) 2 November 1989 *Document*	1

A	US,A,3 248 187 (CHARLES E. BELL) 26 April 1966 *Document*	1

A	DE,A,478 147 (TAKASAGO INTERNATIONAL CORPORATION) 1 April 1992 see page 11 - page 12; claims	1

A	US,A,3 261 782 (DONALD J. ANDERSON ET. AL.) 19 July 1966 *Document*	1

-/--		
<div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> <p>¹⁰ Special categories of cited documents :</p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier document but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> </div> <div style="width: 45%;"> <p>"I" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.</p> <p>"&" document member of the same patent family</p> </div> </div>		
IV. CERTIFICATION		
Date of the Actual Completion of the International Search		Date of Mailing of this International Search Report
11 AUGUST 1993		17. 08. 93
International Searching Authority		Signature of Authorized Officer
EUROPEAN PATENT OFFICE		LUYTEN H.W.

III. DOCUMENTS CONSIDERED TO BE RELEVANT (CONTINUED FROM THE SECOND SHEET)		
Category ^o	Citation of Document, with indication, where appropriate, of the relevant passages	Relevant to Claim No.
A	<p>JOURNAL OF MEDICINAL CHEMISTRY vol. 25, no. 6, June 1982, WASHINGTON pages 650 - 653 BERNARD MARCHAND ET. AL. *Page 650-651: formulas 3 , 18 and 19* -----</p>	1-5

**ANNEX TO THE INTERNATIONAL SEARCH REPORT
ON INTERNATIONAL PATENT APPLICATION NO.**

EP 9301071
SA 73244

This annex lists the patent family members relating to the patent documents cited in the above-mentioned international search report.
The members are as contained in the European Patent Office EDP file on
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

11/08/93

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
DE-A-3813806	02-11-89	None	
US-A-3248187		None	
DE-A-478147		None	
US-A-3261782		FR-A- 1383393 GB-A- 1037985	